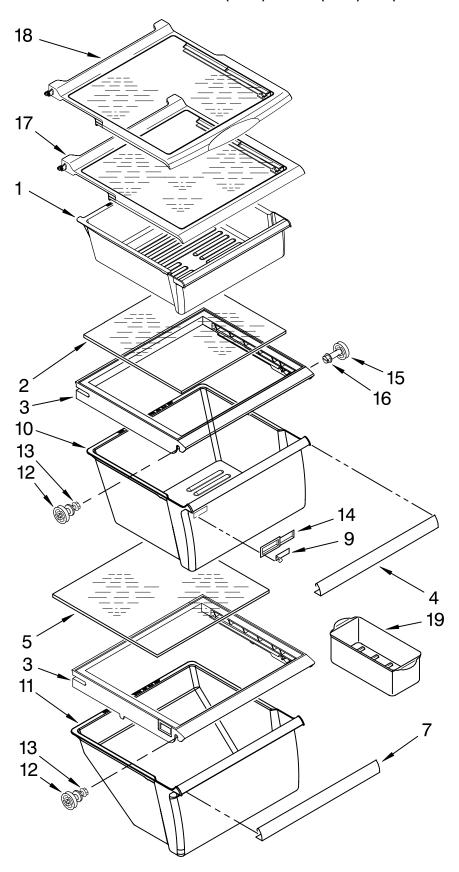
FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

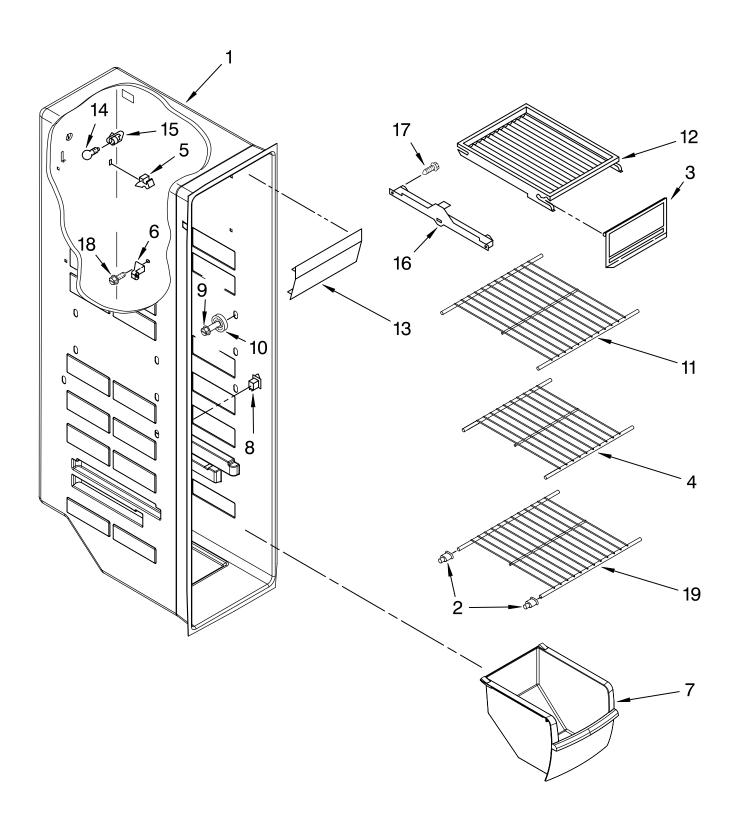
| Illus No. | | DESCRIPTION | Illus No. | | DESCRIPTION | Illus No. | | DESCRIPTION |
|--------------|-----------|--------------------|--------------|----------|------------------|--------------|---|-------------------|
| 140. | NO. | DESCRIPTION | 140. | 110. | DESCRIPTION | 140. | 140. | DESCRIPTION |
| 1 | | Literature Parts | 15 | | Hinge Cover | 25 | 3400103 | Screw (2) |
| | | Use & Care Guide | | 2203407W | White | 26 | 489290 | Screw ` |
| | W10158909 | Service & Wiring | | 2203407B | Black | 27 | 489464 | Screw |
| | | Sheet | 16 | 2217075 | Hinge Bottom (2) | 28 | 2304697 | Tube, Filter |
| | W10153841 | Energy Label | 17 | | Cap, Water | | | Inlet |
| | W10154390 | Instruction Sheet, | | | Filter | 29 | 2255012 | Tube, Filter |
| | | Door Removal | | 2260518W | White | | | Outlet |
| | 628370 | Modular Icemaker | | 2260518B | Black | 30 | 940139 | Drain Fitting |
| | | Service Sheet | 18 | 3400113 | Screw (4) | 31 | 1108438 | Extension Tube |
| 2 | 2174748 | Front Roller (2) | 19 | 2260519 | Block, Housing | 32 | 1108439 | Clip, Drain Tube |
| 3 | 3400517 | Screw | | | Support | 33 | | Cover, Unit |
| 4 | 2196236 | Roller (Rear) (2) | 20 | 3400858 | Screw | 34 | | Cabinet (Not A |
| 5 | 489427 | Screw | 21 | | Filler, Wrapper | | | Serviceable Part) |
| 6 | 2155013 | Clip, Grille | | 2201014 | White | 35 | | Hinge Cover (|
| 7 | 2304249 | Screw Plate (2) | | 2201017 | Black | | 2203408W | |
| 8 | 2260507 | Housing, Water | 22 | | Grille | | 2203408B | Black |
| | | Filter | | 2260500W | White | 36 | 8281227 | Screw |
| 9 | 2209697 | Shim (2) | | 2260500B | Black | 37 | 549193 | Clamp, Service |
| 10 | 489500 | Screw (2) | 23 | 489497 | Screw | | | Cord |
| 11 | 4396841 | Water Filter | 24 | | Button, Water | 38 | 489084 | |
| 12 | 2203770 | Hinge Top (FC) | | | Filter | 39 | 2155311 | Door Closer, |
| 13 | 2203771 | Hinge, Top (RC) | | 2260503W | White | | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | Lower Cam (2) |
| 14 | 488500 | | | 2260503B | Black | 40 | 489483 | Screw (2) |

| | | (************************************** | (Diagn) | (0141111000 1 | J.I.) (J. | | , o., |
|---|------|---|---------|----------------|---------------------------------------|---|---|
| 8 | 10 | 9 | 10 | | IIIus. No. | Part No. | DESCRIPTION |
| 7 | ``` | | | | 1 | | Liner (Not A Serviceable Part) |
| | | | | | 2 | 2257741 2256035 | Louver Bracket, Dual Crisper Light |
| | ——XI | | | 4 | 4 5 | 489084 2311637 | Screw Wire Harness, |
| | | | | 1 | 6 | 2311612 | Crisper Light Clip, Control Box (2) |
| | • | | | | 7 | 2209753 | Air Diffuser Assembly |
| | | 4 | | | 8 | | Air Diffuser Cover |
| | | | | | 9 10 11 12 13 14 15 | 486298 2162085 2217199 527949 2209769 | Cover, Conduit Screw |
| | | | | | | | 14 |
| 2 | | | | | | | 5 |
| | | 7 | | | | | 44 |
| | ` | | | | | | 11 13 / |
| | | | | 11 12 15 | E E | | 3 13 |
| | | ` | | | | | |



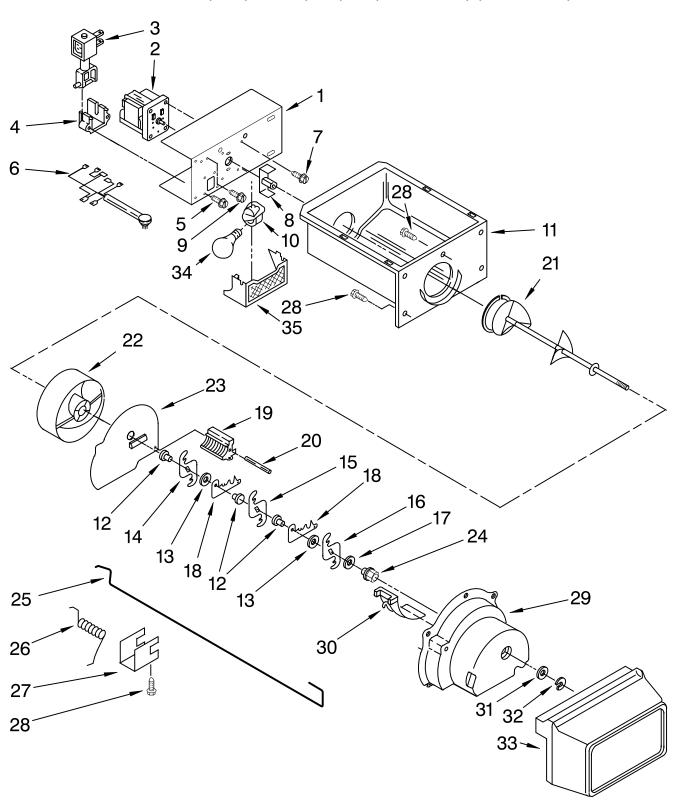
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FREEZER LINER PARTS



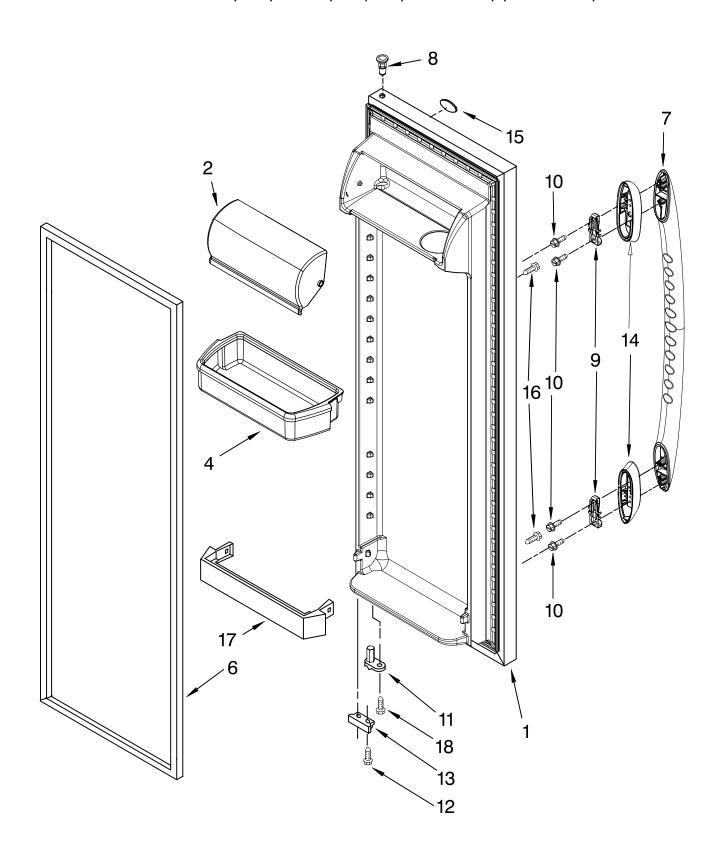
| Illus. No. | Part No. | DESCRIPTION |
|---------------|-------------|----------------------|
| | | |
| 1 | | Liner (Not A |
| | | Seviceable Part) |
| 2 | 2163762 | |
| | | Mounting (12) |
| 3 | 2171713 | , |
| | | Compartment |
| 4 | 2309597 | Shelf, Wire |
| 5 | 842534 | |
| 6 | 2196206 | |
| 7 | 2309757 | Freezer Bin |
| 8 | 1115373 | • |
| 9 | 8281158 | (-) |
| 10 | 2196483 | |
| 11 | 2309596 | , - |
| 12 | 2171714 | , · - - |
| | | Compartment |
| 13 | 2171705 | |
| 14 | 527949 | |
| 15 | 2162085 | |
| 16 | 4440007 | Slide, Container |
| | 1119237 | Left Side |
| 4-7 | 1119293 | |
| 17 | 489100 | ` , |
| 18 | 3400893 | |
| 19 | 2309522 | Shelf, Wire |

MOTOR AND ICE CONTAINER PARTS
For Models: MSD2542VEW00, MSD2542VEB00, MSD2542VEU00, MSD2542VES00
(White) (Black) (Stainless-VCM) (Stainless Steel)

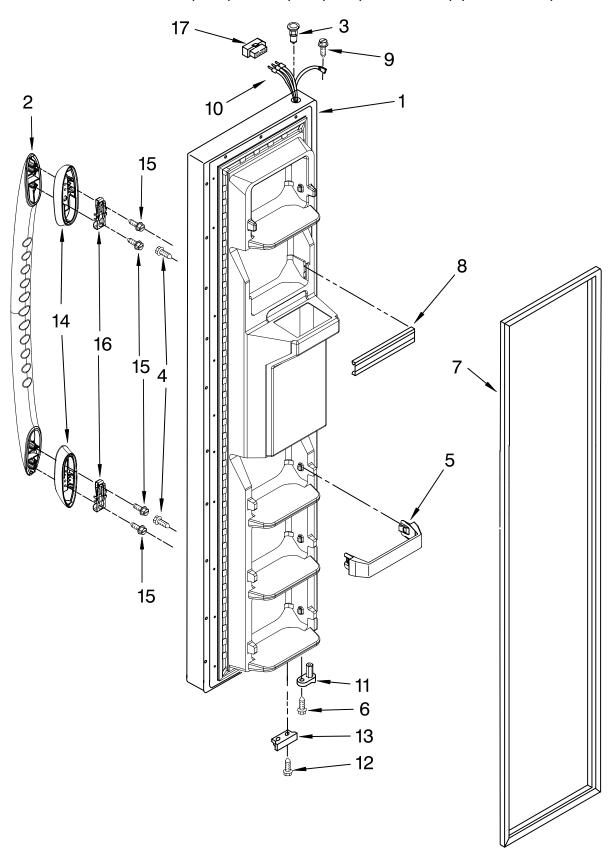


MOTOR AND ICE CONTAINER PARTS

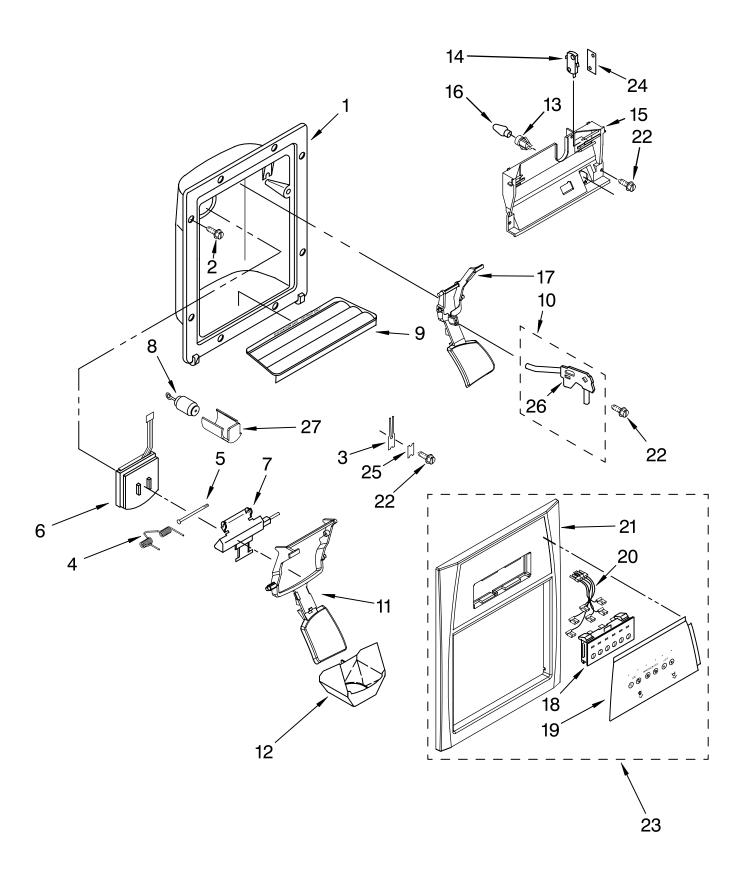
| Illus. No. | Part No. | DESCRIPTION |
|---|---|--|
| 1 2 3 4 5 6 | 2183726 2188385 2152713 2149100 489355 2311639 | Bracket, Motor Motor, Dispenser Soleniod Assembly Guide, Solenoid Screw (2) Wiring Assembly, |
| 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 24 25 26 27 28 29 30 31 | 489399 2205716 489478 2162085 2196091 1119007 2257022 2257023 2257024 489235 1119009 2157405 489229 2196295 2209781 2171682 1119018 2155231 1119020 1119021 488886 2180348 1119017 489234 | Ice Dispenser Screw (6) Coupling, Motor Screw Socket, Light Ice Container Spacer, Step (3) Spacer, Flat (2) Blade, Rotary Blade, Rotary Blade, Rotary Washer, Plain Blade, Fixed (2) Block, Blade Roll Pin Auger Drum Floating Baffle Nut, Bearing Control Arm Spring, Return Retainer Clip, Rod Screw Housing, Crusher Deflector, Ice Washer, Plain |
| 32 33 | 489236 2204321 | Retainer Ring Front Cover, |
| 34 35 | 527949 2171706 | Ice Container Light Bulb Light Lens, |
| 100 | 2209780 | Dispenser Ice Container (Complete) |



| Illus | . Part | |
|--------|-----------|------------------------|
| No. | No. | DESCRIPTION |
| | | |
| 1 | | Refrigerator Door |
| | | (Includes Item 6) |
| | W10153847 | |
| | W10159873 | |
| | | Stainless-VCM |
| 2 | W10170585 | |
| 2 4 | 2256101 | , |
| 4 6 | 2187172 | (-) |
| О | | Door Gasket, |
| | 2309528 | Magnetic Mist Beige |
| | 2309529 | |
| 7 | 2303323 | Handle |
| ' | 12743701W | |
| | 12743701B | |
| 8 | | Thimble-Top |
| 9 | 13067101 | |
| 10 | 12990203 | |
| 11 | 2182178 | Door Closer, |
| | | Upper Cam |
| 12 | 489420 | Screw |
| 13 | | Bracket, Door Stop |
| | 2206629 | |
| | 2206629B | Black |
| 14 | | Accent, Handle |
| | 12834803W | |
| | 12834803B | |
| 15 | 2324038 | |
| 16 | 489491 | |
| 17 | 2177962 | |
| 18 | 3400012 | Screw |



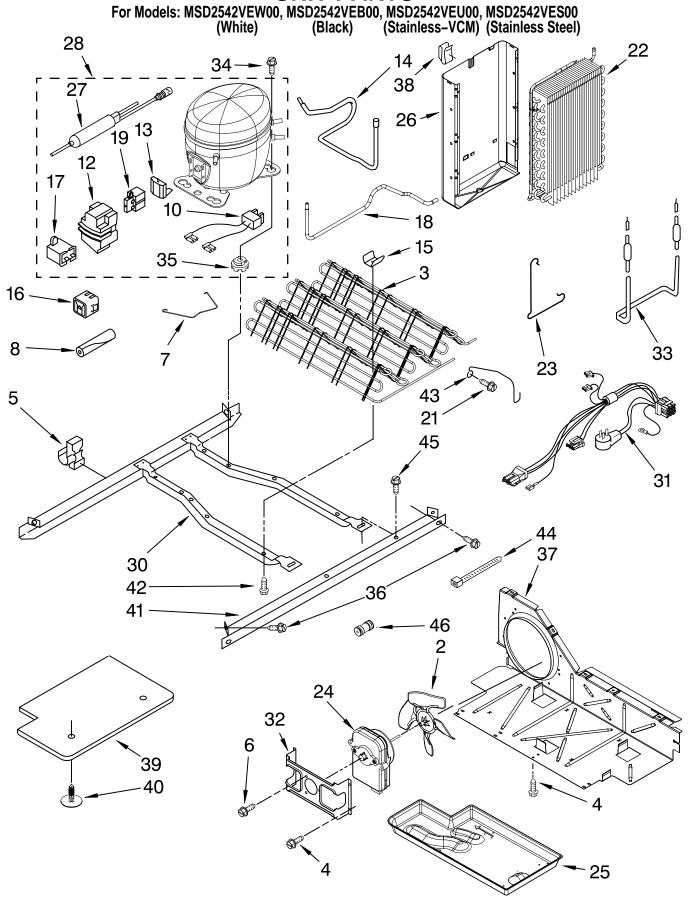
| Illus No. | . Part No. | DESCRIPTION |
|--------------|---------------|--------------------|
| 1 | | Freezer Door |
| 1 | | (Includes Item 8 |
| | | And Dispenser |
| | | Front Parts) |
| | W10153844 | |
| | W10159876 | |
| | | Stainless-VCM |
| | | Stainless Steel |
| 2 | | Handle |
| | 12743701W | White |
| | 12743701B | Black |
| 3 | 2182181 | Thimble-Top |
| 4 | 2326016 | Screw |
| 5 | | Trivet (4) |
| 5 6 7 | 3400012 | |
| 7 | | Door Gasket, |
| | | Magnetic |
| | 2309532 | |
| • | 2309533 | |
| 8 9 | | Trim, Door Shelf |
| 10 | 488500 | Wire Harness |
| 11 | 2182179 | |
| | 2102179 | Upper Cam |
| 12 | 489420 | |
| 13 | 100 120 | Bracket, Door Stop |
| .0 | 2206629 | |
| | 2206629B | |
| 14 | | Accent, Handle |
| | 12834803W | |
| | 12834803B | Black |
| 15 | 12990203 | |
| 16 | 13067101 | - 1 |
| 17 | 2154473 | Connector |



DISPENSER FRONT PARTS

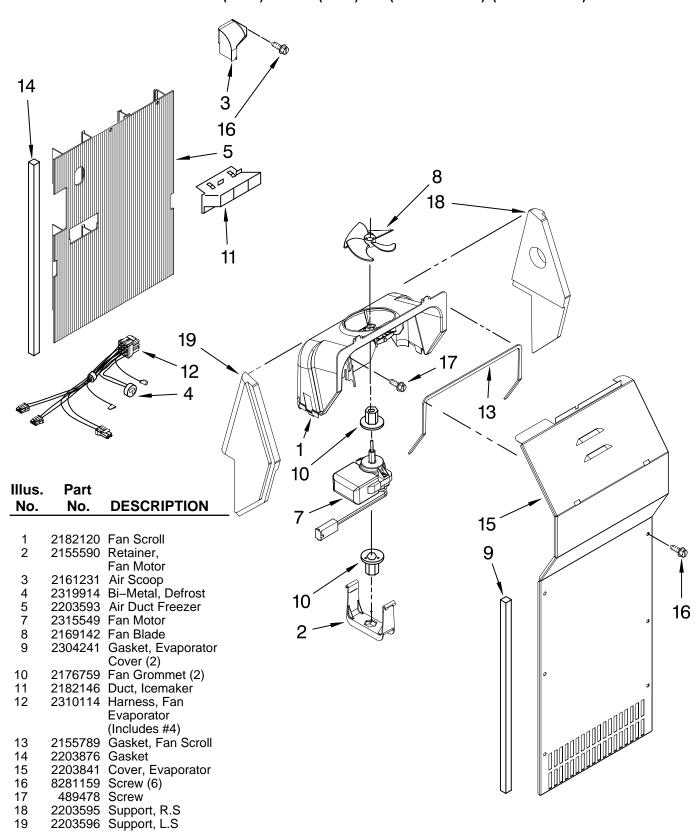
| IIIus No | | DESCRIPTION |
|------------------|----------------------|--------------------------------------|
| 1 | | Housing, Dispenser (Not Serviced) |
| 2 | 3196537 | Screw |
| 2 3 4 5 | 2194719 | = |
| 4 | 2304772 | Spring, Torsion |
| 5 | 2196195 | Pin |
| 6 | 2180353 | , |
| 7 | 2304355 | Door Mechanism |
| 0 | 2205696 | Assembly |
| 8 9 | 2205686 | Mechanism Delay Grille, Overflow |
| Э | 2206670W | White |
| | 2206670B | |
| 10 | 2304317 | Water Fitting |
| | | Assembly (Includes |
| | | Water Tube) |
| 11 | | Lever, Ice |
| | 220256211 | Dispenser |
| | 2203562W 2203562B | |
| 12 | | Guide, Ice |
| 13 | 2180200 | |
| 14 | 2162361 | Switch (2) |
| 15 | 2183771 | Bracket, Control |
| 16 | 3406124 | Bulb, Light |
| 17 | | Lever, Water |
| | 2203561W | Dispenser White |
| | 2203561W 2203561B | Black |
| 18 | 22000010 | Switch Assembly |
| | | (Not Available |
| | | Order #23) |
| 19 | | Overlay, Front |
| | | Cover |
| | | (Not Available Order #23) |
| 20 | 2180236 | Wire Assembly |
| 21 | 2100250 | Front Cover, |
| | | Housing |
| | | (Not Available, |
| | | Order #23) |
| 22 | 489000 | |
| 23 | | Front Cover |
| | | Assembly (Includes Items |
| | | 18, 19, 20 & 21) |
| | W10153855 | White |
| | W10159864 | |
| 24 | 625834 | |
| 25 | 2195051 | Strain Relief |
| 26 | 2304673 | |
| 27 | 2252127 | , J |
| | | Mechanism |

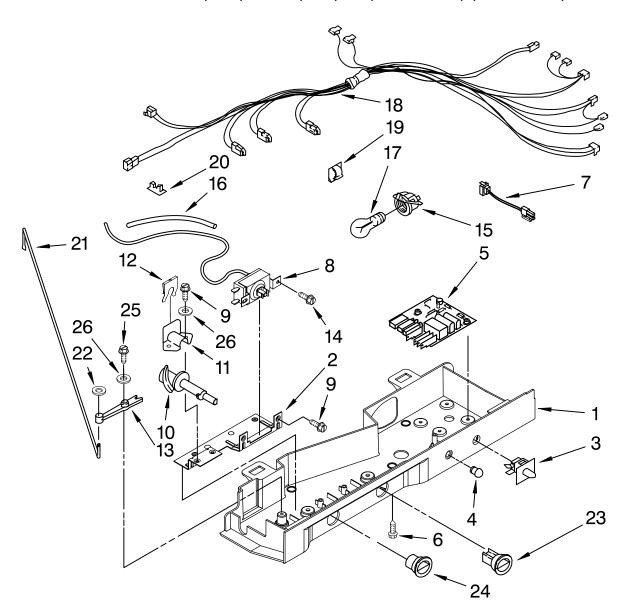
UNIT PARTS



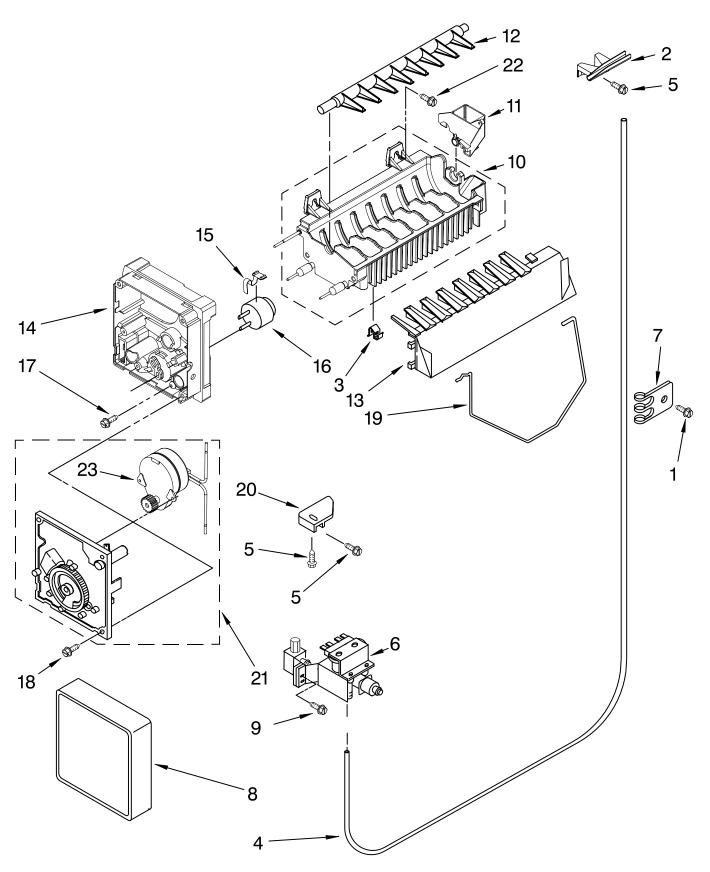
| IIIus. No. | Part No. | DESCRIPTION | Illus No. | . Part No. | DESCRIPTION | Illus. No. | Part No. | DESCRIPTION |
|---------------|-------------|------------------------------|--------------|---------------|---------------------------------|---------------|--------------------|-------------------------|
| 2 | 12825802 | Fan, Blade | 22 | | Evaporator | 42 | 8281232 | Screw |
| 3 | 2223953 | Condenser | 23 24 | 2161324 | Clamp Fan, Motor | 43 44 | 2260517 2263990 | Guard, Fan |
| 4 | 489464 | Assembly Screw | 25 | | Tray, Evaporator | 45 | 489427 | |
| 5 | 2208280 | Clip, Wire | 26 | 2217194 | Heat Shield | 46 | 2209709 | Union |
| 6 | 8533993 | = | 27 | 0040005 | Drier | | | |
| 7 | | Clip, Retaining | | 2319825 | Production | | | rts Not Illustrated |
| 8 10 | 2161302 | Wire, Capacitor | 28 1 | | Compressor | and (| Optional | Parts Not Included |
| 10 | 4307703 | (Service Only) | - | | (Includes Items | | .= | |
| 12 | 4387731 | Cover, Terminal | | | 10, 12, 13, 17, | | 978025 | Valve, Access |
| | | (Service Only) | | | 19, 27 & 39) | | 978026 | (1/4") Valve, Access |
| 13 | 2154697 | Overload | | | (Also Order 876765 Tube Kit) | | 070020 | (5/16") |
| 14 | 2205765 | (Service Only) Tube Suction | 30 | 2157397 | Unit Mounting | | 978027 | Valve, Access |
| 15 | | Clip, Condenser(2) | | | Frame | | 070000 | (3/8") |
| 16 | | Start Device, | 31 | 2187783 | Unit, Harness | | 978028 | Valve, Access (1/2") |
| | | Combination | | | (Includes Power | | 978029 | Valve, Access |
| | | (Start Relay and | 32 | 2181020 | Cord) Fan, Motor Bracket | | 0.0020 | (5/8") |
| | | overload) for production | 33 | | Heater, Defrost | | 978030 | Valve, Access |
| | | compressor only | 34 | 489373 | | | 070704 | (3/4") |
| 17 | | Capacitor | 35 | | Grommet (4) | | 8/6/64 | Valve, Access (3/16") |
| | | Production | | | (Production) | | | (3/10) |
| 40 | 1118576 | | 36 | | (Service) Screw (5) | | | |
| 18 | 2201599 | Tube, Condenser to Heat Loop | 37 | | Air Baffle | REF | RIGERA | NT CHARGE |
| 19 | 2183454 | | 38 | 2155547 | Clip, Heat Shield | | | |
| - | | (Service Only) | 39 | | Unit Cover, Bottom | | | 5.0 oz. (R-134A) |
| 21 | 489478 | Screw | 40 | 489396 | | | | (IX-10 1 A) |
| | | | 41 | 2305374 | Unit Mounting Rail | | | |

AIR FLOW PARTS





| Illus No. | | DESCRIPTION | Illus. No. | Part No. | DESCRIPTION | Illus. No. | Part No. | DESCRIPTION |
|------------------------|-------------------------------|---|----------------------------|---|--|----------------------------|-------------------------------|---|
| 1 2 3 4 5 | 2311611 2219875 2200096 | Control Box Mounting Bracket Light Switch Cover, Light Lens Electronic Control | 11 12 13 14 15 | 2196062 1110559 487869 2162085 | Bearing Body Damper Control Pivot Arm Screw (2) Light Socket | 18 19 20 21 22 | 1115374 1115375 2311631 | Control Box Harness Clip, Wiring Clip, Wiring Connecting Rod Fastener, Push–Oi |
| 6 7 8 9 10 | 2213462 2198202 3196537 | Screw (2) Led Assembly Thermostat | 16 17 | | Tube Barrier, Thermostat Light Bulb | 23 24 25 26 | 2311614 2311615 627068 | Thermostat Knob Control Knob |



ICEMAKER PARTS

| Illus. No. | Part No. | DESCRIPTION |
|-----------------------|-------------------|------------------------------|
| 1 2 3 4 5 | 489084 | Screw |
| 2 | 2209774 | |
| 3 1 | 628379 2223137 | |
| 5 | 489478 | |
| 6 | 2304757 | |
| 7 | | Tube Clip |
| 8 | 2174155 | |
| 9 | 488649 | Screw |
| 10 | 628228 | Mold & Heater |
| | | Assembly (Also |
| | | Order 542638 |
| 11 | 628356 | |
| 12 | 627843 | |
| 13 | 2182124 | |
| 14 15 | 2194712 | |
| 15 | 2315522 | Retainer, Thermostat |
| 16 | 628397 | |
| 10 | 020007 | Order 542369 |
| | | Cement |
| | | Alumilastic) |
| 17 | 8533917 | |
| 18 | 489276 | Screw |
| 19 | 2304354 | Shut Off Arm |
| 20 | | Bracket |
| 21 | 626678 | |
| | 400000 | (Includes #23) |
| 22 23 | 488208 | |
| 23 | | Motor (Not Serviced |
| | | (Not Serviced, Order #21) |
| 100 | 626662 | Complete Icemaker |
| 100 | 020002 | Assembly |
| | | |

OPTIONAL PARTS (NOT INCLUDED)

For Models: MSD2542VEW00, MSD2542VEB00, MSD2542VEU00, MSD2542VES00 (White) (Black) (Stainless-VCM) (Stainless Steel)

Illus. Part

No. No. DESCRIPTION

PAINT, PRESSURIZED SPRAY (12 oz.)

*350942 Primer, White *350939 Black *350930 White *8171357 Graphite

PAINT, TOUCH-UP (1/2oz.)

72017 White 72032 Black 80051 Graphite

*Important: The spray paint is not to be used where the paint may make contact with the door gaskets. Illus. Part

No. No. DESCRIPTION

PAINT, BULK (1 qt.)

799340 Black 799344 White 8171358 Graphite

Miscellaneous

212643 Sealer, Gum (4 Feet) 479502 Tape, Vinyl (3/4 x 108") 505587 Sealer, Mastic (1 Qt.) 503695 Cork, Sealer (1/4 Pound) 542638 Grease, Silicone (1/2 Oz.) 542639 Cement, Alumilastic (1-1/4 Oz.) 799833 Kit, Evaporator Repair (Aluminum Epoxy) 833938 Kit, Terminal Connector

Illus. Part

No. No. DESCRIPTION

TORX SCREW WRENCH

1117510 Torx Key